

## Microwave Histotechnology Vs Conventional Histotechnology: A Review

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### ABSTRACT:

Turnaround time is an important consideration in surgical pathology. Attempts to shorten the time necessary for making a histopathological slide from the surgical tissue has been tried in various ways since many decades without compromising the quality of it. One amongst such attempt is the introduction of microwave to the field of histotechnology.

Microwaves, a form of electromagnetic wave induced heat when applied in histotechnology, reproducibly yields histologic material of similar or superior quality to that provided by conventional processing methods making it more popular in the recent years. A laboratory microwave offers features like maximum output of 2000-3000 watts, an in built source of adjustable temperature probe, facility for ventilation of hazardous fumes, but is expensive. Considering the usefulness of microwave in histotechnology by reducing the time required for the diagnosis, replacing the conventional equipments of laboratories to microwave guided ones is a remarkable and an acceptable change.

**Key Words:** Conventional, Electromagnetic, Histotechniques, Microwave

### INTRODUCTION:

The changing situation towards modernization in the field of medical technology, traditional techniques has been replaced by newer ones. But histotechniques in histopathology more or less still remains the same with just a few changes. For almost 100yrs, the steps followed to prepare tissues for microscopic evaluation have remained unchanged but the time consumed by these steps have reduced from several days to merely one or two days and now with the advent of microwave tissue processing it has come down to few hours.

A microwave (MV) is an electromagnetic non ionizing wave with a frequency (300 MHz to 300 GHz) and wavelength that can be found about halfway between a radio wave and visible light in the electromagnetic spectrum.<sup>1- 4</sup>

#### Microwaves in Histotechniques:

Microwave technology became familiar to consumers initially in the form of household microwave ovens that could cook or reheat foods in a fraction of the time required by conventional ovens. The use of household microwave ovens in the histology laboratory started slowly in 1980's, but today they are commonly used to perform simple procedures such

as specimen stabilization, staining, epitope retrieval, and some decalcification procedures.<sup>1</sup>

However the lack of control over temperature rise and an inability to maintain the temperature at a constant level in domestic ovens, led to the invention of laboratory-grade microwave devices.<sup>5</sup>

Laboratory-grade microwave devices are rapidly gaining popularity. They provide sophisticated systems for monitoring and controlling the energy, precise temperature control, agitation to prevent thermal layering, multiple safety features, and most importantly, appropriate ventilation.<sup>5</sup>

Laboratory microwave devices should be used for any technique that requires precise temperature control or involves the use of hazardous materials, especially toxic, flammable, or caustic reagents.<sup>1</sup>

#### History:

It was in 1909, G. Arendt described the first automated histoprocessor. By 1910 all the main techniques had been worked out and many procedures then in use are still followed in virtually unchanged form today. Conventional histoprocessors have simply automated manual procedures without making efforts to reduce histoprocessing



times considerably.<sup>6</sup> Mayers was the first to develop a method to determine whether the theoretical possibility of producing histological fixation by microwave heating could be achieved in practice in 1970. Login was the first to report satisfactory results of microwave fixation of surgical and autopsy specimens. Microwave technique was first applied in processing of tissues in 1985 by Kok & Boon from The Netherlands and Anthony Leong from Australia.<sup>5</sup> It was in 1990's, the first microwave histoprocessor was released to the world by Milestone technology.<sup>6</sup>

#### Effect of microwaves on tissue specimens:

Routine histology procedures depend on relatively slow infiltration of solutions from the outer surfaces, and if heat is applied it must work its way into the interior of the specimen by thermal conduction. Exposing thin sections of specimens to microwave energy affects the entire specimen instantaneously and simultaneously, facilitating the exchange of solutions and accelerating reaction rates due to internal heat.<sup>1</sup>

Microwaves works by causing rotation of polar or charged molecules, for example water where in one molecule of water has one big atom of oxygen to which, two little hydrogen atoms are attached.<sup>2-4</sup> Water molecules have both positively charged side and a negatively charged side, so, when negative charges are brought near electromagnetic field, there is repulsion as they are like charges, causing molecules to rotate as they are asymmetrical.<sup>3</sup> They rotate rapidly through 180° at the rate of 2.45 billion cycles per second. The rotational movement produces the heat.<sup>1</sup> Different substances subjected to the same amount of microwave energy will heat up at different rates. For example; 100 ml of water needs 2.2 times more heat to warm up than 100 ml of alcohol. Materials which heat up the fastest are composed of non symmetrical polar molecules, which are easily rotated by microwave energy.<sup>7</sup> Acquired rotational energy is transferred into random motion on collision with other molecules. Oscillating dipoles are hindered by their own inertia and by frictional retarding forces from their surroundings. As the molecules collide, they absorb the microwaves and convert the energy to kinetic & thermal energy. Unlike conventional heating, heating in microwave is from within (internal heating) and its effect occurs throughout the material being irradiated.<sup>2-4</sup> The greater the dipole moment of a molecule, the greater the influence of the alternating electrical fields on it, and the faster this heating process. Water has a dipolar value of 6.17, ethanol 5.64, 2-propanol 5.54. On the other hand, pure paraffin has a dipolar

moment of 0, which means that its molecular structure is not influenced by contact with microwaves.<sup>7</sup>

Microwaves can either pass through something with little or no effect, or they can be reflected or absorbed. Some substances, such as plastics, glass, and paraffin pellets, are considered "microwave transparent" because they remain unaffected when exposed to microwave energy. Other substances, such as metal, will reflect microwaves. When substances absorb microwave energy they become excited and generate internal heat. It is widely accepted that as the microwave energy is absorbed in tissues, it is converted to kinetic and chemical energy.<sup>1</sup>

There are three types of substances based on the above principle are:

1. Microwave transparent Eg: Plastic, glass, paraffin pellets
2. Microwave reflectant Eg: Metals
3. Microwave absorbent Eg: Tissues, proteins

Microwaves have been applied in various fields in histopathology like fixation, histoprocessing, rapid staining (routine, metallic and fluorescent) for both light and electron microscopic studies, immunolabelling and antigen retrieval.<sup>2,4</sup>

#### Comparison of Domestic microwave oven with laboratory microwave oven:

Both domestic and laboratory devices can be used to perform many of the procedures in a routine histology laboratory but safety, reproducibility, and sample quality are important considerations when selecting the best device for your operation. The frequency of 2.45 GHz was selected for household microwave ovens because it is the frequency at which polar molecules, especially water molecules, respond strongly and the microwaves maintain good strength even at great depth. This capability is essential for cooking food and is also practical for histology laboratory work. Domestic microwave oven is quite inexpensive than the laboratory oven and gives almost the same results as that of the latter one.<sup>8</sup> Calibration of domestic ovens is essential for optimum results and the accuracy of the temperature probe, duration of cycle time, and net power levels at various settings must be determined before the oven is used to process tissues where in the laboratory ovens are preprogrammed for various procedures.<sup>1</sup>

Unlike domestic microwave ovens, the laboratory microwave oven did not produce hotspots or uneven heating in tissues due to the presence of magnetic stirrer kept beneath which provides the even field of



irradiation.<sup>8</sup> Toxic and flammable solvent vapors generated during processing cannot always be adequately vented from domestic ovens and present an ignition hazard if the electrical system is unprotected, unlike laboratory ovens where in the adequate ventilation is created for the escape of fumes.<sup>1</sup>

#### Application of microwave in fixation:

The main aim of fixation is to prevent or at least arrest autolysis of tissues and thereby maintain the tissues close to their living state. This can be achieved by cross-linking of proteins, which make proteins insoluble.<sup>7,9</sup> Application of heat causes the partial denaturation of proteins thereby helps in histological fixation of tissues.<sup>7</sup>

Mayers first developed a method to determine whether the theoretical possibility of producing histological fixation by microwave heating could be achieved in practice.<sup>10</sup> Leong first reported satisfactory results of microwave fixation of surgical and autopsy specimens.<sup>11</sup> Subsequently many authors reported encouraging results in tissue fixation for both light and electron microscopy<sup>12-15</sup>, immunohistochemistry<sup>16-18</sup> and histochemistry<sup>18,19</sup>. Marani et al introduced the term 'stabilization' when chemical fixatives are not used in the microwave method. The word 'Fixation' is applied when chemical fixatives are used, and 'stabilization' if only physical effects of microwave heating are applied. When a combination of both chemical fixative and physical effects are used, then the term "microwave-stimulated fixation" has been suggested.<sup>10</sup> In most of the cases, microwave irradiation has been used to enhance the diffusion of a chemical fixative into tissue. Since the time of discovery of microwave assisted fixation, there has been no chemical fixative that could be directly microwaved which would give morphological preservation equivalent to formaldehyde. The use of formaldehyde in microwave ovens is strongly discouraged, even in microwave devices designed to vent hazardous fumes while the solution is inside the cavity, due to the inhalation risk from evaporating hot formaldehyde fumes as they are being removed from the instrument. Novel glyoxal based fixatives (Trade name: ID XL Plus) which does not evaporate, even at the elevated temperatures have been introduced in microwave fixation.<sup>8</sup>

Microwave technology was first applied into the field of histopathology in a study of histological fixation of fresh specimen using microwave heat. There was no loss of microscopic detail and the staining was uniform throughout. The shrinkage noted was slight and customary artifacts were slight

or absent. The approximate time taken for fixation of tissue less than 5mm in size is 20 minutes.<sup>20</sup>

The speed with which MWs can accomplish fixation of both large and small biopsy specimens is a major asset. The following procedures can be adopted for large throughput laboratories with requirements of a high speed of turnaround.<sup>21</sup>

1. Specimens continue to be sent to the laboratory in 10% buffered formalin, a necessary precaution to avoid autolysis which may result from delays and other mishaps that occur during transportation of fresh specimens.

2. Following examination and sampling, 2 mm thick specimens are placed in cassettes, completely immersed in normal saline, irradiated to a temperature of 620 C and held at this temperature for 30 seconds. For convenience, 20 cassettes are placed in each of three beakers of saline, equidistantly located at the periphery of the oven's rotating dish. Although morphological preservation is slightly better at higher temperatures, 620C appears to allow optimal preservation of tissue antigen.

By simultaneously affecting the complete tissue block, it is able to heat within the sample, thus avoiding time-dependent gradients of fixation. The increased temperature coagulates and precipitates the proteins and the microwaves stabilize the proteins non-covalent secondary bonding. It minimizes long-term fixation artifacts such as extraction of cellular components. Immunohistochemical staining performed to demonstrate more stable cytoplasmic antigens revealed no significant difference between microwave fixations and formalin fixation. Electron microscopy of microwave-stimulated fixed tissues shows well-preserved ultrastructural architecture, fine cellular details and sharply demarcated cytoplasmic structures and nuclear membranes compared to those fixed by the conventional technique.<sup>22</sup>

#### Application of microwaves in processing of tissues:

Tissue processing performed permits sectioning of tissue into thin sections so as to be visualized microscopically. This consists of series of steps where in tissues pass through various reagents, which will finally permit sectioning.<sup>7,9</sup> Diffusion, is the key to processing. Diffusion of reagents can be increased by application of heat, which in turn reduces the time.<sup>4,5</sup> Microwave histo-processing relies on the principle of using microwave energy to speed up the process of the diffusion of liquids into and out of the specimens. As opposed to conventional tissue processors, which use a graded series of alcohols, a clearing agent usually xylene, and paraffin wax, in



an overnight process, microwave histo-processing employs just three reagents as mentioned below in four step process involving single change in ethyl alcohol & isopropanol and two changes in paraffin.<sup>23</sup>

1. 100% ethyl alcohol for dehydration
2. Isopropanol for the intermedium
3. Liquid paraffin for infiltration

The alcohol can be used several times and the paraffin can be reused many times, possibly for months. Clearing solutions are not necessary because the alcohol is evaporated from the tissue before paraffin infiltration.<sup>1</sup> Paraffin must be added to the microwave in liquid form as microwave energy will not melt paraffin pellets.<sup>7</sup>

The microwave tissue processing reproducibly yielded histological material comparable in quality to conventional tissue processing. Moreover, use of microwave tissue processing enhanced safety by eliminating formalin and xylene from the procedure. The approximate time taken for processing is 24

1. Short Schedule - 15 minutes and
2. Long Schedule - 60 minutes

The effect of conventional and microwave tissue processing on cytoplasmic and nuclear details of various tissues like epithelial, fibrous and glandular tissues, showed no statistically significant variation.<sup>8,25,26</sup> According to Boon et al., in microwave processed tissues, epithelium was of better quality than the conventionally processed one however stroma showed focal condensation.<sup>25</sup>

According to Panja P et al., Tissue processed by microwave method showed statistically significantly less shrinkage compared to tissues processed by conventional techniques. However Kok et al., showed no significant difference in the amount of tissue shrinkage in the conventional and microwave processing techniques.<sup>25</sup>

#### **Application of microwave in staining:**

Obtaining good histological images for successful interpretation is largely governed by good sample preparation and staining.<sup>7,9</sup> Staining of tissue sections and cell preparation is based on diffusion of dye into the tissue and its binding to the substrate.<sup>9</sup> Microwave irradiation has been beneficial for both. Microwave irradiation can be applied for accelerating routine, special, metallic as well as immunofluorescent stains.<sup>5</sup> Staining methods that normally take minutes can be done in a microwave oven in seconds; those that take hours, in minutes; and those that take days or even weeks can be completed in a matter of hours using microwave techniques. The optimum temperature for most non metallic stains is

between 55° and 60° C and for metallic stains between 75° and 95° C.<sup>7</sup>

Microwave-accelerated processing is as effective as slower traditional staining, reduces the time up to 70% and sections stain identically with several methods such as Periodic Acid-Schiff's, Van Gieson, Congo red, Masson's trichrome, alcian blue, Mayer's mucicarmine, and silver methods.<sup>1</sup>

#### **Antigen retrieval:**

- Shi et al in 1991, first established the use of microwave heating for antigen retrieval. Buffers used are citrate buffer, EDTA etc. Epitope retrieval is a complex subject. It should be stressed, that the retrieval method employed must be tailored to the antibody markers to be demonstrated and the detection system used.<sup>9</sup>

- FDA-approved methods must be followed precisely or a disclaimer must be included in the pathology report indicating that the results reflect a departure from the approved method. Despite this, many have found microwave technology to be beneficial in achieving epitope recovery in formalin-fixed tissues for some markers.<sup>9</sup>

- Various researchers have found microwave technology to be beneficial in achieving epitope recovery in formalin-fixed tissues for so many markers within 10 to 15 minutes.<sup>9</sup>

#### **Advantages of Microwave: <sup>27</sup>**

##### **For the Histologist**

- Improved workload distribution
- Process as required for a more even workload distribution
- Flexibility
- Process 55-110 cassettes
- Easy sectioning

##### **For the Pathologist**

- Microwave processed slides enable the pathologist to deliver same-day diagnosis of lesions
- Same-day diagnosis will enhance the pathologist's role in cancer patient management

##### **For the Lab Administrator**

- Improved work environment for laboratory personnel
- Reduced cost for reagents storage and disposal

##### **For the Clinician**

- Within hours oncologists and clinicians can advise patients on the base of definitive diagnosis
- Treatment can be initiated immediately



### For the Hospital Administrator

- Reduced patient anxiety and stress by providing results within hours
- Dramatic improvements in efficiency and laboratory productivity

### For the patient

- Elimination of needless stress while waiting for a diagnosis
- More timely start of needed treatment

### Safety: <sup>27</sup>

- Converting to the chemicals safe i.e less fumes, non-regulated disposal may include rotating smaller quantities more often, causing a net increase in chemical consumption.
- The safety benefits of removing undesired regulated waste in addition to calculating net volumes may offer immediate cost savings.

### Disadvantages of Microwave: <sup>27</sup>

- Microwaving tissue in formalin releases large amounts of dangerous vapors
- Expensive
- Requires proper use of calibration and monitoring

### CONCLUSION:

Rapid processing of histopathologic material is becoming increasingly desirable to fulfill the needs of clinicians treating acutely ill patients. Traditional techniques for rapid processing of paraffin-embedded tissues require 4 to 5 hours, delaying treatment for some critically ill patients and requiring additional shifts of technologists in the laboratory. Microwave processing further shortens this time, allowing even more rapid histopathologic diagnosis. It is encouraging to see the growth of this beneficial technology in our discipline. When used properly, it can decrease turnaround time and reagent costs tremendously. Most tangible of all, perhaps, is the diminished wait by patients for their diagnosis which makes microwave technology a place in today's laboratory.

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